

## ICO Recommended Coatings

1st, 2nd, & 3rd choices indicated

Coating	Low Alloy Steel	Med Alloy Steel	Tool Steel	Bearing Steel	Cast Iron	Nodular Iron
TiN	2	3	3	2	2	2
AlTiN		1	1	1	1	1
TiCN	1	2	2	3		3
	Titanium Alloy	Nickel Alloy	300 Series SS	400 Series SS	PH Series SS	Copper/Brass
TiN	2	2	3	2	3	2
AlTiN	1	1	2	1	1	
TiCN	3	3	1	3	2	1
	Wrought Aluminum	Cast Aluminum	Mold/Die Steel	Inconel	Waspalloy	Rene Series
TiN	3		2	3	2	2
AlTiN	1	1	1	1	1	1
TiCN	2	2	3	2	3	3